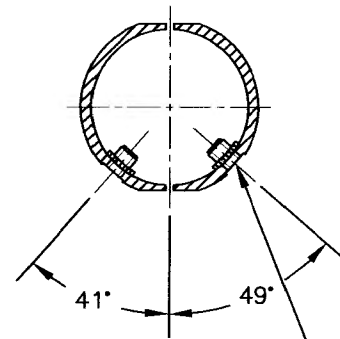
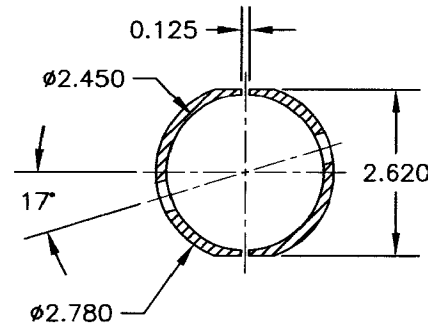


SECTION B-B



Ø0.297
C'BORE Ø0.430 x 0.045"
INSTALL ALS4-1032-225 (OR AKS4-1032-225
OR ALS7-1032-225 OR AKS7-1032-225)
INSERTS AFTER FINISH
(4 PLACES)

SECTION A-A



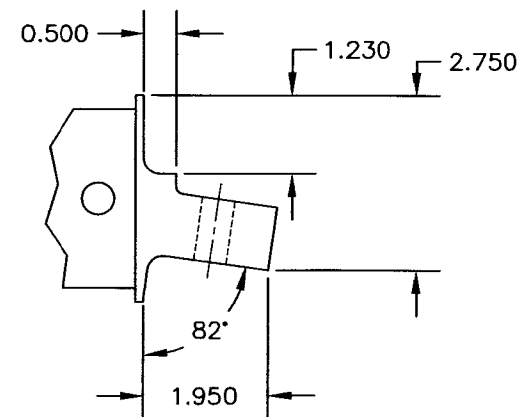
EFFECTIVE

DEOs

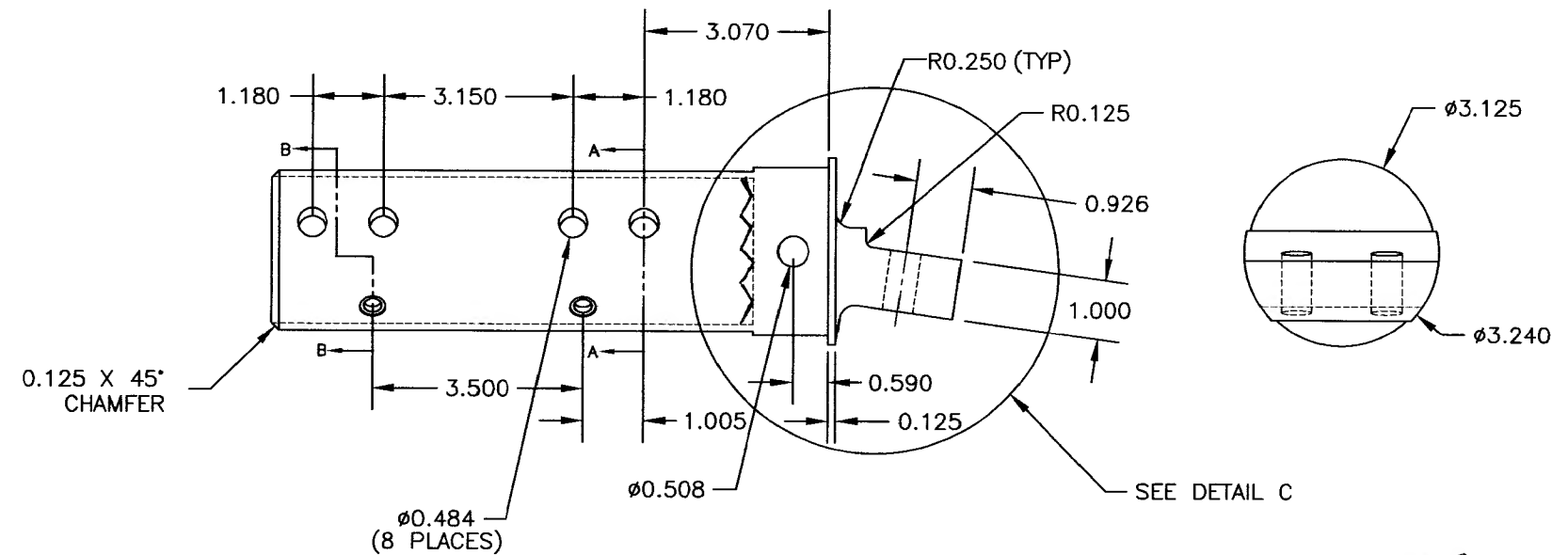
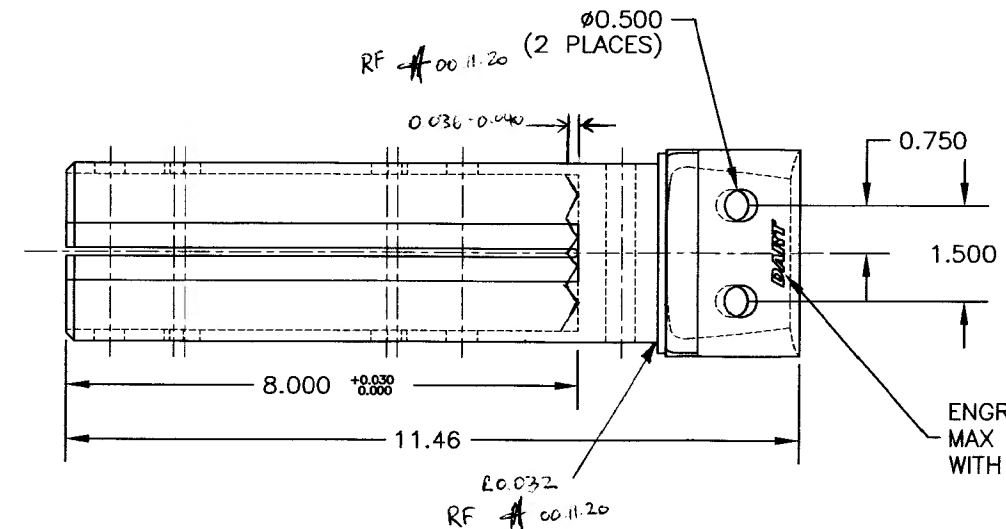
9147	

GENERAL NOTES

MATERIAL: 7075-T651 (QQ-A-200/11 OR QQ-A-225/9)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
BREAK UNMARKED SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DETAIL C



D2742-1 SHOWN (D2742-2 OPPOSITE)

REPLACED BY CS483
UNDER REVIEW
TO BE REPLACED BY
D2742-1-104

RELEASED
98.11.03 DS



B	98.09.01	ADD INSERTS, AS MANUFACTURED
A	98.04.16	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED	APPROVED	DRAWING NO. D2742
DATE	98.09.01	TITLE BLADE FITTING
		REV. B SHEET 1 OF 1 SCALE 1:3

RF # B1 00.11.20 ADD R0.032 + CHANGE BORE DETAIL